

570-969-2299
1-800-421-ALUM



Fax 570-969-2531
www.alumapole.com

Alum-A-Pole Corporation

1011 Capouse Avenue
Scranton, Pennsylvania 18509

SPEC-DATA SHEET

1. Product Name

Pro-Trim Solid Vinyl Bendable Coil
Pro-Trim Profiles

2. Manufacturer

Alum-A-Pole Corporation
1011 Capouse Avenue
Scranton, PA 18509
Phone: 570-969-2299

3. Product Description

Basic Use

Pro-Trim Solid Vinyl Bendable Coil is engineered to provide premium level performance in remodeling applications. This material will field form on existing equipment designed to bend aluminum coil, while offering all of the durability and maintenance free features of vinyl. Pro-Trim Specialty Profiles are a family of vinyl extrusions which allow the remodeler unique options in interior and exterior finishing. They include a spring locked colonial molding, a quarter round profile, a 908 Brick Mold capping system complete with sill, and a utility trim which gives clean finish lines in non-binding fastening approach.

Limitations

In general, vinyl products can be used in nearly all climates, and are resistant to sun, humidity, atmospheric acidity and temperature extremes.

Composition and Materials

All Pro-Trim products, both coil and profiles, are produced from highly engineered vinyl Formulations, which can be used with confidence in all North American climates. Special Consideration is given to designing in a low co-efficient of linear thermal expansion. As in all exterior grade vinyl products, Pro-Trim items will not rot, rust, corrode, blister, peel, pit or flake.

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4. Technical Data

**Table 1: Physical Requirements for Pro-Trim Products:
Material Properties**

Specific Gravity (+/- 0.02)	1.46	D-792
Co-eff. of Linear Thermal Expansion (x10 in./in./F)	2.6	D-629
<u>Using a 0.125" Specimen</u>		
Izod Impact, ft. lb./in. notch	14.5	D-256
Tensile Strength, psi	6,200	D-638
Tensile Modulus, psi	365,000	D-638
Flexural Strength, psi	12,000	D-729
Flexural Modulus, psi	410,000	D-790
DTUL@264 psi, degrees C	72	D-648

Table 2: Dimensional Specifications for Pro-Trim Products

PTC 24" x 50' Solid Vinyl Coil

Thickness	0.030" +/- 0.004
Width	24" +/- 0.125
Length	50' +/- 1.0"

PTMB 10' Pro-Trim 908 Brick Mold

Wall Thickness

	A	3 1/2" +/- .005	.045
	B	3 3/8" +/- .005	.045
	C	3/4" +/- .005	.045
	D	5/8" +/- .005	.045

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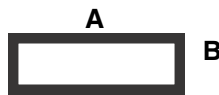
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PTBS 10' Pro-Trim Utility Trim



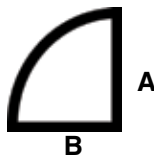
A	5/16" +/- .005	.045
B	13/16" +/- .005	.045
C	1 5/8" +/- .005	.045

PTBS 10' Pro-Trim Multi-Trim



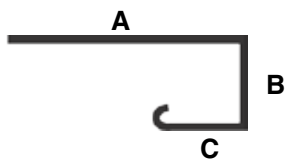
A	13/16" +/- .005	.063
B	5/32" +/- .005	.063

PTQR 10' Pro-Trim Quarter Round



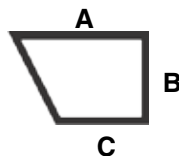
A	3/4" +/- .005	.063
B	3/4" +/- .005	.063

PTS 10' Pro-Trim Sill



A	4 3/4" +/- .005	.045
B	1 5/8" +/- .005	.045
C	1 1/2" +/- .005	.045

PTEC Pro-Trim End Caps



A	2 1/8" +/- .005	.125
B	1 5/8" +/- .005	.125
C	1 5/8" +/- .005	.125

PTM2P Pro-Trim Colonial Molding



A	5/8" +/- .005	.045
B	2 1/2" +/- .005	.045

5. Fire Resistance Characteristics

Class A Fire Rating base on ASTM E 84

6. Warranty

Lifetime Non-Transferrable