

THE PRO-TRIM WAY INSTRUCTION BOOKLET

NEW

Alum-A-Brake® ...NO OTHER BRAKE EVEN COMES CLOSE. Built-in Slitters, Work Tables, Super Fast Measuring and Slitting Guides.

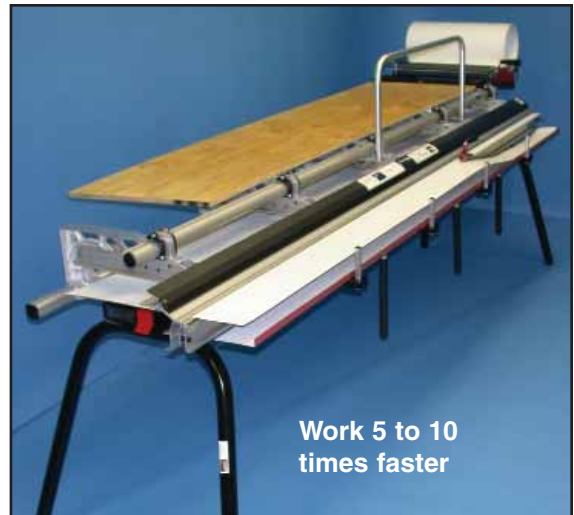
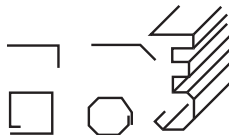
“Treat your vinyl coil like it’s siding and you’ll have no problems” ...
Patent # 5551201 granted October 1996

ALUM-A-POLE



Pro-Trim Duro-Bend® Solid Vinyl Coil and Profiles were used to trim this building.

Virtually limitless angles can now be bent.



Work 5 to 10 times faster



Alum-A-Pole Scaffolding Systems, Alum-A-Brakes, Pro-Trim Bendable Vinyl Coil and Hand Bendable Flashing...
1-800-421-2586 • Fax 1-570-969-2531
Alum-A-Pole Corporation, Scranton, PA 18509
www.alumapole.com • www.pro-trim.com

THE PRO-TRIM WAY INSTRUCTIONS

WHEN BENDING RIGHT ANGLES:

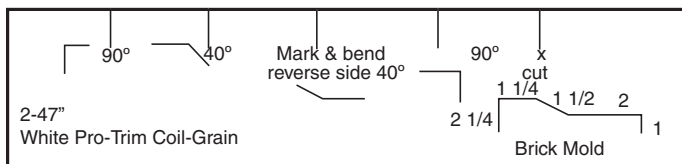
- **ALWAYS AGGRESSIVELY OVERBEND** as far as possible 2 – 3 times in rapid succession; then pull back to a right angle.
- Lesser angles require less overbending.
- Pro-Trim DuroBend® Vinyl Coil will immediately unbend 45 degrees if it is not forcefully overbent as per above. This is normal. Conversely, Pro-Trim Coil will retain its bend indefinitely after the overbending procedure removes its elasticity.

PRO-INFO

- **Expansion** – never fit trim pieces tightly at both ends.
 - **Expansion** – allow 1/8" for typical windows & 1/4" for long pieces. Smaller pieces expand proportionately less.
 - **Warm Weather** – it is not necessary to leave room for expansion if Pro-Trim is installed on a very hot day. Cold weather contraction does not cause ripples.
 - **Mistakes** – if a bend is made in the wrong direction simply bend it the other way; no problem.
 - **Long Pieces** – if you need a trim piece longer than your brake simply slide and bend the extra material one foot at a time.
 - **Reverse Side Bends** – it's always a good idea to start with your reverse side bend. It will keep you out of trouble.
- * **Note:**
Say Goodbye to aluminum dents, scratches, pitting and rotting over pressure treated wood.

TEMPLATES – eliminate misunderstandings between mechanics and brakemen. They also make repetitious work faster and easier.

SAMPLE:



Pro-Trim Vinyl Strips 1" x 14"

We can pastel color match any manufacturer.



Alside CertainTeed



Georgia-Pacific

*Alcoa®, Alside®, CertainTeed® and Georgia-Pacific® are registered trademarks of their respective companies and Alum-A-Pole Corporation is not affiliated with any such companies.

WIDE AREAS – reverse horizontal or vertical creases or other shapes will always help to rigidify coil. Utility trim, drip caps and/or Pro-Caps may be used to allow for expansion.

BASIC FASCIA

*Pro-Trim does not hem because of its dent resistant qualities.



Both of these shapes are stronger and faster to make than hemming. Easier to install too!

Alum-A-Brake by Alum-A-Pole Corporation:

Models:
Built-in Fold-away work table or Basic Plus wood table



- Built-in Slitters on Brake & Coil Holder
- Super Easy Repeat Bending & Slitting Guides
- 1/4" Aluminum Hem Capable because of Power Loks
- Self-Adjusting



**Coil Holder
Built-in Slitter**



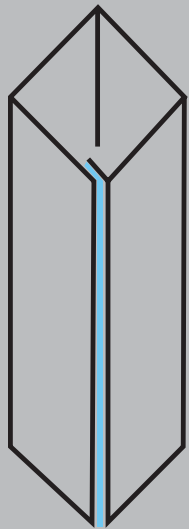
**Maximizer --
repeat bends
& cuts**



**No pencil slitting
& bending guides**

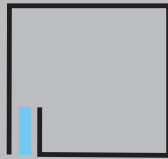


**Grass
friendly
wheels**



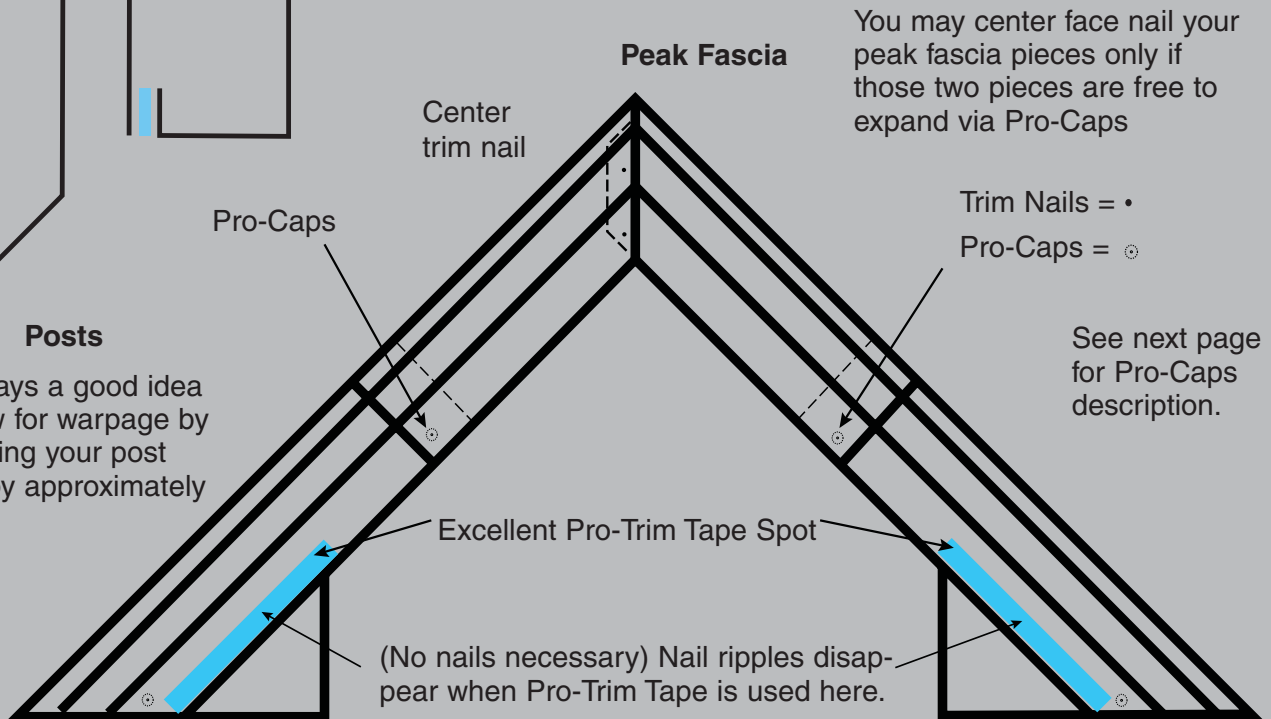
Bend a 10 foot post in under 2 minutes with Pro-Trim Vinyl Coil. This high speed bending can only be achieved with an Alum-A-Brake.

Pro-Trim Tape



Posts

It's always a good idea to allow for warpage by oversizing your post cover by approximately 1/4".



You may center face nail your peak fascia pieces only if those two pieces are free to expand via Pro-Caps

Trim Nails = •
Pro-Caps = ⊙

See next page for Pro-Caps description.

Excellent Pro-Trim Tape Spot

(No nails necessary) Nail ripples disappear when Pro-Trim Tape is used here.

INSTALLING PRO-TRIM TAPE

When possible, pull protective skin off at right angle slowly, pressing vinyl pieces together as you move along. **DO NOT** stretch into position or touch with fingers. **YOUR VINYL MUST BE CLEAN AND DRY.** If dirty, rubbing alcohol should be used.

SURFACE NAILING

New Pro-Caps are used anywhere a trim nail is used. One surface nail per trim piece is okay if it can freely expand on both sides of that nail.

POSTS

Always float trim on posts, columns, etc., Pro-Trim Taping a seam along its entire length. **Always** pull protective skin off at right angle; pressing vinyl together as you pull off the protective skin. Always leave room for expansion.

No Nails are necessary because the trim piece is held captive from above and below.

PRO-TRIM TAPE

This is a high-grade exterior construction double faced adhesive tape that will adhere vinyl to vinyl indefinitely. The adhesion strength factor will increase by a multiple of 4 within 24 hours after application.

Pro-Trim Tape has been road and field tested since 1991. It is offered in 108' x 1" rolls for seaming posts, etc.

This product is very similar to glazing and automobile trim tape; it has been around for many years.

GUTTER SPIKING

Permissible if 90 or more percent of the trim is concealed by the gutter.




Everyone has seen ripples like this...

**NEW!!
Eliminate Coil Ripples
with the Pro-Cap system
by Alum-A-Pole**

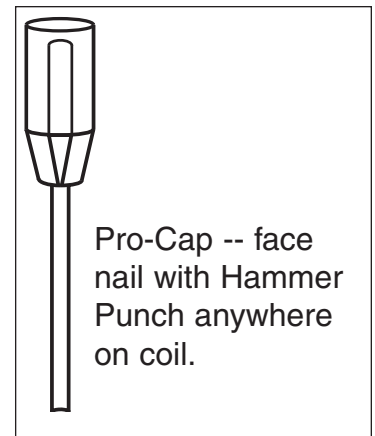
*** Trim Nails -- It's always a good idea to drill a small pilot hole to make trim nailing easier.**

Here's how:

1. A small slot  is hammer punched with a Pro-Cap™ Punching Tool.

2.  A Pro-Cap "actual size" is trim nailed over slot. Pro-Cap recess prevents over nailing.

Just like siding, a slot permits coil to heat expand...without rippling. What is not generally known is a decreasing temperature DOES NOT cause ripples. If you face nail on a very hot day chances are excellent that ripples will never occur. But if the temperature is less than very hot a slot becomes imperative to avoid rippling.

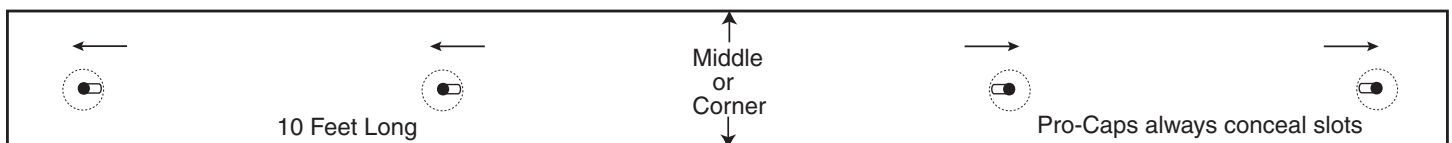


Because you are only concerned with expansion, the Pro-Cap slot is kept relatively small.

Trim coil ends should always have room to expand. If you are working from a corner, favor expansion going away from that corner on both sides.

*Important: to allow expansion in any trim piece always nail in the extreme left side of the slot in the left half and to the right extreme of the slot on the right half of any trim piece.

Example: Material is now free to expand **without ripples.**



Yes, the Pro-Cap is bigger than a trim nail but far less noticeable than ripples...and virtually unnoticeable at 20 feet!!!

Finally...an anti-rippling answer!



Alum-A-Pole Corporation • 800-421-2586 • Fax 570-969-2531
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**NEW!!
Pro-Trim
Capping System
Side First...
Trim Last**

**Job gets done...
super fast!!
Fitting is totally
eliminated.**